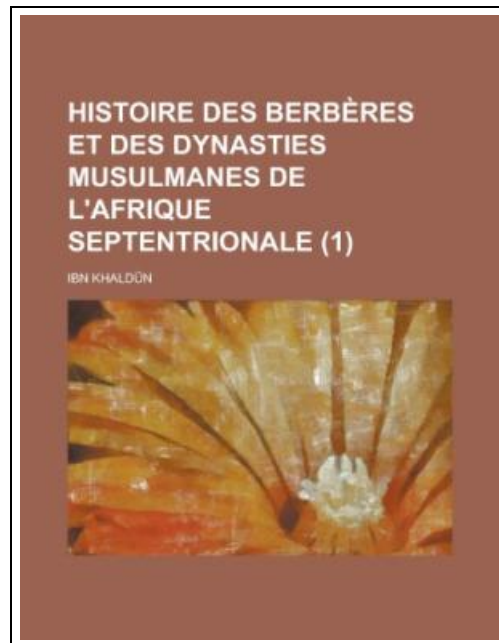


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 1 1 L L 1, . I I . . . t f 3. 0 1: 0 4. 0 ZERO 2. 5 4. 5 X 1. 5 2: 0 5. 0 0: s 3. 5 ( INCHES ) POINT 4. -Tool path movement by linear interpolation. ( Drawing  
 courtesy Allen Bradley Corp. ). Figure followed by minor information. The program ( i ) termed machining centers, being capable of such statements  
 to move the tool along the path shown additional woodworking operations as shaping, are: boring, drilling, carving, engraving, and dadoing. By  
 using specialized heads that can be positioned C1 1 GOLFT HLI, TANTO, and actuated automatically, it is also possible to drive screws, insert  
 dowels, paint, stamp, saw, and GOFWD Cl, TANTO, 2 VL1 broach. 1 Line means that, based on the previous move, go CNC with A wide variety of  
 parts can be made left along HL1, and stop where HLI is tangent to routers or rnachining centers . Included are C1. Line instructs the controller to  
 continue in a 2 gunstock checkering ( the cross hatched shallow forward direction along C l and stop where C1 is groove pattern on butts and  
 forearms ), kitchen tangent to VL1. As with manual programming, the cabinet and furniture parts, guitar blanks. picture completed program is  
 stored on punched tape or illustrates some 7 frames, and tool cases. Figure magnetic media. and typical parts attests to the complexity of Through  
 use of a digitizing graphics tablet ( fig. 6 ), pattern attainable with computer numerical part program data can also be input to the control.  
 controller. The shape of the desired part is first or 2...



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