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paperback. Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 285 Publisher: China Science Pub. Date :2011-08-01 version 1. Hui Tak Cheung. Liu more than editor of the CNC technology to CNC internal information flow processing as the main line to start elaboration. including CNC machining technology . CNC programming, CNC machine tools and equipment of three major. comprehensive. innovative. rich. organizational structure and reasonable. The book is divided into eight chapters. including introduction. CNC machining technology. programming CNC machining. CNC machine tool contouring control theory. computer numerical control devices. position detection device. the servo system of CNC machine tools. CNC machine tool mechanical structure. and in the appendix FANUC CNC system code instructions are given and numerical techniques are commonly used terms Shen Yingwen control. CNC technology can be used as general mechanical engineering colleges CNC technology. undergraduate teaching. vocational college can be as similar professional teaching materials. also available in CNC technology. CNC machine tool research and design engineers and technicians for reference. Contents: Preface Chapter 1 Introduction 1.1 Overview 1.2 CNC machine characteristics and classification of the development process of CNC machine tools 1.3. status and trends in Chapter 2 CNC machining CNC machining technology. technical characteristics 2.1 2.2 2.3 CNC machining process planning tool 3 with CNC machine tools programming CNC machining Chapter Overview 3.2 3.1 3.3 NC NC programming system based CNC lathe programming instructions 3.4 3.5 3.6 programming CNC milling machining center programming 3.7 Introduction 3.8 automatic programming of CNC machine tool methods in Chapter 4 of the contour control of CNC machine tools Principle 4.1 Overview 4.2 pulse incremental data sampling interpolation 4.3 4.4 4.5 speed control processing tool radius compensation principle in Chapter 5 5.1 Overview 5.2 Computer numerical control...



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