Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]



Filesize: 7.15 MB

Reviews

This is an amazing publication that I have actually read through. It really is rally exciting through reading through time period. You may like just how the blogger publish this book.

(Lucienne Barton)

SECONDARY VOCATIONAL EDUCATION TRAINING SKILLED PERSONNEL TRAINING FOR CREATIVE TEACHING MATERIALS: PROGRAMMING AND OPERATION OF CNC MACHINING (CNC TECHNOLOGY PROFESSIONAL APPLICABLE) [PAPERBACK]



paperback. Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback Pages Number: 193 Language: Simplified Chinese Publisher: China Central Radio and TV University Press; 1 (2011 March 1st). Contents: Chapter 1 NC programming basics of 1.1 CNC machining programming concepts 1.1.1 the basic process of CNC machining 1.1.2 CNC programming methods 1.2 NC program. the structure of paragraph 1.2.1 Program Structure 1.2.2 program format 1.2.3 of the program mathematical word 1.3 manual programming content 1.3.2 1.3.1 mathematical treatment basis points to 2.1 Example Summary thinking and practice first CNC lathe programming CNC lathes coordinate system 2.1.1 CNC lathe coordinate system settings 2.1.3 2.1.2 machine origin of machine coordinate system datum and the workpiece coordinate system 2.1.4 knife point and knife point and the tool change 2.2 CNC system 2.2.1 The main programming functions preparatory function (G function) 2.2.2 Tool function (T feature) 2.2.3 spindle speed function (S function) 2.2.4 to the function (F function) 2.5 auxiliary functions (M functions) 2.3 CNC lathe programming instruction set 2.3.1 temporary work piece coordinate system instructions (GS0) 2.3.2 set the instruction of the workpiece coordinate system (G54-G59) 2. 3.3 quickly locate instructions (C00) 2.3.4 Linear Interpolation Directive (C01) 2.3.6 2.3.5 circular interpolation command (G02/G03) inside and outside diameter of the cutting cycle command (G90) .3.7 face cutting cycle instruction (G94) 2.3.8 thread cutting cycle instruction (G92) 2.3.9 suspend command (G04) 2.3.10 tool compensation command (G40/C41/G42) 2. 3.11 cylindrical roughing canned cycle command (G71) 2.3.12 cylindrical roughing canned cycle command (G72) 2.3.13 forming the double-cycle instruction (G73) 2.3.14 finishing cycle instruction compound (G70) 2.3.15 grooving canned cycle instruction (a G75) 2.3.16 thread cutting compound fixed cycle commands (a G76) 2.4 of SIEMENS system CNC lathe programming instruction Profile Summary thinking and practice in Chapter...

- Read Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback] Online
- Download PDF Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]

Relevant Books



Art appreciation (travel services and hotel management professional services and management expertise secondary vocational education teaching materials supporting national planning book)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 146 Publisher: Higher Education Pub. Date: 2009-07-01 version 2. This book is...

Save Document

»



Tax Practice (2nd edition five-year higher vocational education and the accounting profession teaching the book) (Chinese Edition) paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 282 Publisher: Higher Education Pub. Date: 2009-01-01 version 2. This book is...

Save Document

>>



TJ new concept of the Preschool Quality Education Engineering: new happy learning young children (3-5 years old) daily learning book Intermediate (2)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date: 2005-09-01 Publisher: Chinese children before making Reading: All books are the...

Save Document

*



TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (2-4 years old) in small classes (3)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date: 2005-09-01 Publisher: Chinese children before making Reading: All books are the...

Save Document

»



Edge] the collection stacks of children's literature: Chunhyang Qiuyun 1.2 --- Children's Literature 2004(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date: 2005 Pages: 815 Publisher: the Chinese teenager Shop Books all book....

Save Document

»



On the seventh grade language - Jiangsu version supporting materials - Tsinghua University Beijing University students efficient learning

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 116 Publisher: Beijing Education Press Pub. Date: 2009-6-1. Colorful three-dimensional law degree

Read eBook

>>



Summer the 25th anniversary of the equation (Keigo Higashino shocking new work! Lies and true Impenetrable(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Paperback. Pub Date: Unknown in Publisher: Modern Publishing Basic information Original Price: 28.00 yuan

Read eBook



World famous love of education(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pub Date: 2010-01 Publisher: Popular Literature Publishing 0.27 Description Amicis. born in 1846 in

Read eBook

>>



Fifth-grade essay How to Write

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 272 Publisher: one hundred Press Pub. Date: 2008-10-1. Contents: The first semester

Read eBook

..



Genuine] Whiterun youth selection set: You do not know who I am Raoxue(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date: 2012-08-01 Pages: 254 Publisher: rolls of publishing companies basic information title:

Read eBook

»