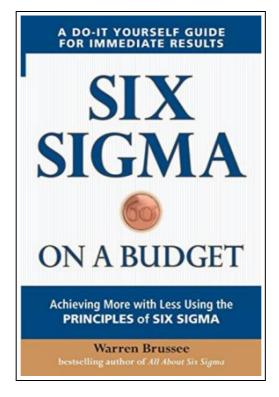
# Six Sigma on a Budget: Achieving More with Less Using the Principles of Six Sigma



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